

Monday 27 March

Check-into abba Playa Gijón hotel

37 Pº Doctor Fleming, 33203 Gijón, www.abbagijonhotel.com/en/home.html, tel. +34 985 000 000

- 17:00 meet in hotel lobby
- 17:15 transfer by coach to PRODINTEC

Preparatory masterclass and visit of PRODINTEC

Gijón Science and Technology Park (INTRA área), 1345 Avda. Jardín Botánico, 33203 Gijón, Asturias

- 17:30 **Welcome** from the EU-Japan Centre and from [PRODINTEC](#)
- 17:40 **Lean masterclass** led by Prof. Richard Keegan (Enterprise Ireland; Trinity College, Dublin and the EU-Japan Centre's Lean / Best Practice Advisor)
- 18:30 **Tour of PRODINTEC** (a technology centre specialised in industrial design and production)
- 19:00 transfer on foot to the Thyssenkrupp Elevator Innovation Center Laboratory

Evening at the Thyssenkrupp Elevator Innovation Center Laboratory (tkEIC)

261 Calle de Luis Moya Blanco, 33203 Gijón

- 19:15 **HoloLens exhibition** (demonstration of how thyssenkrupp uses Microsoft's augmented reality glasses)
- 19:45 **Dinner**
- 21:15 transfer by coach to abba Playa Gijón hotel

Tuesday, 28 March

Morning and early afternoon at thyssenkrupp Norte (tkN)

Poligono Industrial de La Pereda s/n, 33682 Mieres

- 08:00 Check-out and meet in the hotel lobby (bring your luggage)
- 08:15 transfer by coach to thyssenkrupp Norte (50 km)
- 09:00 **Welcome** by a representative of the Board of tkN, and an **Introduction to tkN**
- 09:30 **tkN's WCM journey: its failures (learnings) and some successful stories**
- 10:30 **PPE collection, safety talk and getting ready for the visits**
- 10:45 **Tour through Welding Shop and Assembly Shop**
- 12:30 **Wrap-up Q&A**
- 13:15 **Light lunch**
- 14:00 transfer by coach to your airport (or return to the hotel as applicable)

The visit to tkN will focus on the following aspects:

Team work organisation (inverted pyramid) | **Synchronised flow production of tailor-made machines** (HEIJUNKA) | **Flexible flow assembly line with long takt times** (4h-8h) | **HOSHIN KANRI** approach: BPD, SQDC & IMPACT boards | **Factory 4.0 approach** | **Inbound logistics milkrun**

More details: <http://www.eu-japan.eu/events/lean-europe-visit-12-thyssenkrupp-norte>

Apply online: <http://www.eu-japan.eu/lean-europe-thyssenkrupp-norte-visit> by 6 February